



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2016.0373.011

DVS ZERT GmbH hereby certifies that the welding company

IMATEQ Germany Vossloh Rolling Stock GmbH
Baerler Straße 100
47441 Moers
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity M, S

in the range indicated in the annex.

validity: 2025-02-04 until 2026-12-13

Düsseldorf, 2025-02-04
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) HANS

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
111	1.2 1.2/X120Mn12	t = 3 - 24 mm t = 3 - 10 mm	- FW
135	1.2 1.2 3.1 3.1 3.1	t = 3 - 4 mm t = 3 - 24 mm t ≥ 5 mm t = 12 - 80 mm t = 15 - 60 mm	BW FW FW HV, T-joint BW
141	1.1	t = 3 - 6 mm D = 25 - 120 mm	-

Area of Application:

- Maintenance welding of components for railway vehicles
- Purchase and supply of welded components
- Purchase and supply for maintenance welding

Responsible welding coordinator(s):

Hartmuth Koenig, IWE [external]

born: 1961-10-25

1st deputy(ies) of the responsible welding coordinator(s):

Benjamin Vieriahn, Level A (IWT)

born: 1990-03-09

Others deputies:

Christoph Piller, IWS

born: 1986-08-13

Remarks:

The welding coordinators Hartmuth Koenig, Benjamin Vieriahn are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

DVSZERT/15085/CL1/373/16/3A2

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.